$Elastocon^{\circ}$

Testing with precision

Elastocon AB

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Our calibration and testing services are accredited according to ISO 17025. We are also certified according to ISO 9001.



Accredited contract testing services



Elastocon performs contract testing and consultancy assignments in rubber and plastic. Our specialities are ageing tests, estimation of lifetime and testing of low temperature properties on rubber materials.

We are accredited for 15 rubber testing methods, see the box to the right. It is Swedac, the Swedish Board for Accreditation and Conformity Assessment, that performs the accreditation. Swedac's website says the following about what it means:

"To be accredited, skills, procedures and methods are tested so that all quality requirements are met as a standard. Next, Swedac check regularly that the company continues to meet the requirements for their accreditation.

The purpose of accreditation is to ensure that certification, inspection and testing is done with high quality and safety for life, health and environment. Accreditation means that inspections are performed impartial, accurate and based on internationally recognized standards."

Elastocon's testing laboratory is accredited by Swedac for 15 rubber testing methods. We can also offer several other types of testing methods, mainly for rubber and plastics. With our accelerated weathering test equipment we also test other types of materials – read more about accelerated weathering tests on page 3.

Accredited rubber test methods in Elastocon's testing laboratory

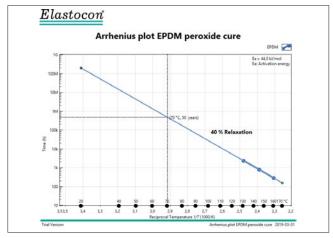
ISO 34-1	Tear strength & E DA		
ISO 37	Tensile stress-strain properties		
ISO 48-2	Hardness IRHD		
ISO 48-4	Hardness Shore		
ISO 188	Accelerated ageing **EDITE*		
	and heat resistance Ackred. nr. 1678		
ISO 815-1	Compression set Provning ISO/IEC 17025		
ISO 815-2	Low temperature compression set		
ISO 1432	Low-temperature stiffening (Gehman test)		
ISO 1817	Resistance to liquids		
ISO 2781	Density		
ISO 2921	Low-temperature retraction (TR test)		
ISO 3384-1	Stress relaxation in compression		
ISO 3384-2	Cycling relaxation in compression		
ISO 6914	Ageing characteristics by measurement		
	of stress relaxation in tension		
ISO 11346	Estimation of life-time and maximum		
	temperature of use		

Lifetime estimation of rubber materials

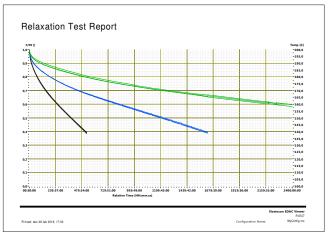
One of our specialties is lifetime estimation, especially of rubber materials.

The testing is performed at three different temperatures and a critical property is tested until the function is finished.

When testing rubber, it's common to use stress relaxation in either compression or tension. The times to reach the "end of life" time for each temperature will be plotted in an Arrhenius graph and the lifetime at lower temperatures can be extrapolated.



Arrhenius plot at 40 % relaxation.



EPDM relaxation curves at three temperatures.

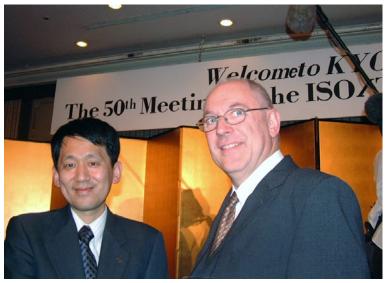
Standardisation

To participate in the standardisation of rubber test methods is important when working with testing. Two of the company personnel are active within the Swedish standards and in ISO TC 45.

Göran Spetz is a member of the Swedish SIS Committee for Rubber and chairman of three working groups in ISO/TC45. Ann-Cathrine Magnå is chairman of TC45/SC4/WG2 sealing rings. Both of them also participate in several other working groups.

The involvement in the standardisation gives a good knowledge of the latest test methods. It's also an opportunity to meet several interesting people like the chemistry Nobel Prize winner, Mr Tanaka from Shimadzu in Japan.





Engineer Kichi Tanaka received the Nobel Prize in Chemistry in 2002. He held a lecture at the ISO TC meeting in Kyoto that year, soon after hearing about his prize, hence the presence of Japanese television. Göran Spetz welcomes him to Sweden.

Accelerated weathering and light stability tests of products and materials

Elastocon offers accelerated weathering and light stability tests of products and materials on a smaller scale in our own laboratory, in test equipment from Q-Lab:

- The QUV accelerated weathering tester with UV light and moisture.
- The Q-SUN Xe-1 and Xe-3 xenon test chambers are lightfastness, colorfastness, and photostability test chambers, which reproduce the damage caused by full-spectrum sunlight and rain. The Xe-3 xenon test chamber utilizes three separate xenon lamps for a large capacity. The specimen tray is also larger, which is useful for exposing large, or three-dimensional parts or components.

For customers within the Nordic countries, we can also pass on requests to Q-Lab's testing laboratory in Germany and outdoor exposure testing in Arizona and Florida.



The Q-SUN Xe-1 xenon test chamber and QUV accelerated weathering tester, can both be found in Elastocon's testing laboratory.

For more information or quotes regarding weathering and light stability tests, please contact Pertti Steenari via e-mail: pertti.steenari@elastocon.se

Material analysis

Elastocon have increased the number of test methods in our test lab with analysis of polymer materials.

TGA 4000 can be used for determination of the composition of vulcanizates and uncured compounds by thermogravimetry acc to ISO 9924. The standard specifies a thermogravimetric method for determination of the total organic content, carbon black content and ash.

DSC 4000 is an instrument for differential scanning calorimetry (DSC). It can be used for determination of melt interval and phase transitions.



TGA 4000 and DSC 4000 are both thermal analysis instruments from PerkinElmer.

FTIR (Fourier Transform Infrared Spectroscopy).

FTIR is a technique used to obtain an infrared spectrum of absorption or emission of a solid, liquid or gas. A FTIR spectrometer simultaneously collects high-spectral-resolution data over a wide spectral range. The method is ideal for qualitative analysis of polymeric raw materials and finished products.

TCi is a thermal conductivity meter from C-Therm. It can measure thermal conductivity and effusivity on all types of materials, such as solids, liquids, powders and pastes.



TCi is a thermal conductivity meter from the Canadian company C-Therm.

XRF. X-ray fluorescent analysis. Elemental analysis from Mg to U. For determination of, among other things, inorganic fillers in rubber and plastic materials.





QA2 instrument is designed to provide information on the type and quality of thermoplastics in a quick and easy way. It is especially suitable for work with recycled plastic.

For more information or quotes please contact Elastocon via e-mail: info@elastocon.se

Material selection – specifications

Elastocon can assist you with a material specification for the material in your products and make ongoing tests of your delivered products. This can be very important for your product quality, especially if you use a supplier far away from you.

Training

Do you need customized training regarding testing and calibration, either with us or at your site?

Please contact us for more information.

Examples of test methods

ISO 8013

ISO 9924

ISO 11346

ISO 175

Test methods for rubber

Test methods for plastic

Creep in compression or shear*

Analysis of plasticizer, polymer,

Instrumentally Measured Color

Coordinates*

effusivity*

Determination of OIT,

Oxidative-induction time*

Determination of thermal

carbon black and ash residue*

Estimation of life-time

Effects of immersion in

Sample	preparation
	P P

For sample preparation, we have equipment for:

- Punching of rubber and plastic materials
- · Water cutting of plastic material
- Splitting of rubber materials
- Compression moulding of granules into test sheets

Test methods for rubber

lesi illelilous loi			liquid chemicals*
ISO 34-1 A, B and C	Tear strength	ISO 178	Flexural properties*
ISO 36	Adhesion to textile fabrics*	ISO 179	Charpy impact*
ISO 37	Tensile stress-strain properties	ISO 180	IZOD impact*
ISO 48-2 N and M	Hardness, IRHD	ISO 527	-
ISO 48-4 A, D and A/	M Hardness, Shore		Tensile properties*
ISO 188 A	Heat ageing	ISO 868 A and D	Indentation hardness by means
ISO 815-1 A and B	Compression set at ambient or	ISO 899	of a durometer (Shore hardness)*
	elevated temperatures		Creep behavior – tensile creep*
ISO 815-2 A and B	Compression set at low	ISO 1133	Melt Flow Index*
	temperatures, LTCS	ISO 1183-1 A	Density of non-cellular plastics*
ISO 1407	Solvent extract*	ISO 4892-2	Exposure to laboratory light
ISO 1408	Carbon black content*		sources – Xenon-arc lamps*
ISO 1431	Resistance to ozone cracking*	ISO 4892-3	Exposure to laboratory light
ISO 1432	Low temperature stiffening,		sources – Flourescent UV lamps*
	Gehman test	ISO 11357-2	Determination of glass transition
ISO 1817	Effect of liquids		temperature*
ISO 1827	Shear modulus*	ISO 11357-6	Determination of OIT*
ISO 1853	Measurement of resistivity*	ISO 13468-1	Determination of of transmittance
ISO 2285 A and B	Tension set at constant elongation*	ISO 14782	Determination of haze*
ISO 2781	Density	Other test meth	ods
ISO 2921	Low temperature retraction,	ISO 6452	Fogging characteristics of
	TR-test		trim materials in the interior
ISO 3384-1 A and B	Stress relaxation in compression		of automobiles*
ISO 3384-2	Stress relaxation in compression,	ISO 22007-2	Determination of thermal
	testing with temperature cycling		conductivity and diffusivity*
ISO 4649	Abrasion resistance*	Various standards	Gloss measurement*
ISO 4650	Identification of rubber*	ASTM D2244	Calculation of Color Tolerances
ISO 4662	Determination of		and Color Differences from

* Not included in accreditation.

properties*

rebound resilience*

Resistance to weathering*

Stress relaxation in tension

Compression stress-strain

Contacts for contract testing

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